

CATALOG

METAL WORKING MACHINES: CNC MACHINES AND SHEET METAL MACHINERY



DESCRIPTION

Auction CNC Machines- Haas,Brother,Manforts.Many different machine for metal industry Arburg,Klockner.

START

5 april 2021 to 10:00

END DATE

22 april 2021 from 14:00

VIEWING

- Lots: 1,2,3
Only by appointment through the organizer.

- Kriva Palanka
- Lots: 4,5
Only by appointment through the organizer.

- Celje

AUCTIM PARTNER

LATANABID DOOEL
 15-Korpus 2, 1000 Skopje, Macedonia
 +389 7 822 60 00 - info.latanabid@auctim.mk
 BTW 4043020528252

DELIVERY



- Lots: 1,2,3
Only by appointment through the organizer.

- Kriva Palanka
- Lots: 4,5
Only by appointment through the organizer.



- Celje

Online bidding only!

Catalog created on 22 april 2021 to 06:00

	Lot	Description	Start price
	1	<p>Brand: HAAS</p> <p>Model: VF 4SS HE</p> <p>Year : 2006</p> <p>Axis X : 1270 mm</p> <p>Axis Y : 508 mm</p> <p>Axis Z : 635 mm</p> <p>Rotary table (4th axis) : Yes</p> <p>Number of tool pockets : 24</p> <p>Spinder taper : BT40</p> <p>Max. Spindle speed : 10000rpm</p>	13.500 €
	2	<p>Brand: MONFORTS</p> <p>Model: DNC 5</p> <p>Year : 2001</p> <p>Control system : Siemens</p> <p>Machine weight : 13t</p> <p>Cutting diameter : 520mm</p> <p>Overall dimension : 4500x2465x2155 mm</p> <p>Swing : 560 mm</p> <p>Diameter of spindle bore : 85mm / 1460mm</p>	7.500 €



	3	<p>Brand: BROTHER</p> <p>Model : TC 22A-0</p> <p>Year : 2004</p> <p>Table : 850 x 400 mm</p> <p>X : 700 mm</p> <p>Y : 400 mm</p> <p>Z : 411 mm</p> <p>Spindle speed :12,000 rpm</p> <p>Spindle mounting : 30 BT</p> <p>Spindle drive : 7,2 kW</p> <p>Location -Macedonia</p>	7.500 €
	4	<p>CNC VMC 1000d</p> <p>Year :2009</p> <p>FANUC Oi-MC controller;</p> <p>-spindle motor a 12 / 1000i; 15 kW, 70 Nm at 1500-10000 rpm;</p> <p>- servo motors according to X, Y, Z: a 12 / 3000i; 12 nM (3Kw) 3000 rpm</p> <p>- 8.4 "color LCD display;</p> <p>- AICC program reading in advance (40 blocks);</p> <p>work table: table size: 1200 x 520 mm</p> <p>working area: 1100 x 520 mm</p>	10.000 €



T-slots: 100 x 18 x 5

max. table load: 1000 kg

spindle: quill speed of quill_ 80 - 10000 rpm

distance spindle - table: 110 - 710 mm

spindle - table distance: 645 mm

turning cone: MAZAK - BT 40

tool serzer: number of stations: 24

max. tool diameter: 80 mm

max tool weight: 7 kg

tool change time: 2 s

drive motors: spindle motor: 15 kW


servo motor on X, Y, Z axis: 3 kW

cooling pump motor: 1 kW

chip conveyor motor: 0.5 kW

standard machine equipment:

- oil cooling spindles;
- chip conveyor with container and drainer;
- blowing shavings with air;
- chip rinsing system;
- 24-city A.T.C.

		<ul style="list-style-type: none"> - pull plugs 24 pieces; - communication RS 232; - ball bearings Ø 40 x P10; - manual axle guidance (MPG handwheel); - cooling through a 20 bar spindle with an additional 600 l tank; - 4-stage reinforced cooling pump DV-418; - air conditioning cabinets; - fully protected work area; - slide guides protected by covers along all three axes; - automatic lubrication of guides with oil; - tool cassette; - work - fluorescent lamp AC 24 V - 70 W; - transformer 33 kW; - Renishaw tool measuring system 	
	<p>5</p>	<p>Sheet metal machine.</p> <p>Brand: TRUMPF</p> <p>Model: TC 2000 R</p> <p>Year: 2001</p> <p>Including punching head assortment</p> <ul style="list-style-type: none"> -Max.punching capacity 180kN -Connected load 17kVA -Distribution voltage 400 V 	<p>12.000 €</p>



- | | | | |
|--|--|--|--|
| | | <ul style="list-style-type: none">-Control voltage 24 VDC-Air connection 7-14 bar- Automatic tool change- Function Multitool,- Full rotation of all tools-Machine weight 9200kg | |
|--|--|--|--|

